

**233,500+**

EMPLOYEE TRAINING HOURS



**16,000** EMPLOYEES  
GLOBALLY

EMPLOYEES  
GLOBALLY

**60%**

GLOBAL BEVERAGE PACKAGING  
PRODUCTS CONVERTED TO  
BPA-NI INTERNAL COATINGS



**23,000+**

VOLUNTEER HOURS GLOBALLY



**25** DISASTER RESPONSES  
GLOBALLY ACROSS 9 COUNTRIES

**107.4**  
BILLION

PACKAGING  
UNITS SHIPPED



**6,342 MT**

**ALUMINUM SAVED**  
FROM LIGHTWEIGHTING



**27% ASI**  
CERTIFIED ALUMINUM VOLUME



**52%**

GLOBAL BEVERAGE  
PACKAGING PRODUCTS MADE  
WITH WEIGHT-OPTIMIZED  
STARcan DESIGN



**74%**

AVERAGE RECYCLED  
CONTENT FOR GLOBAL  
BEVERAGE PACKAGING



**13%**

SCOPE 1-3 GHG  
REDUCTION  
YEAR OVER YEAR

**\$4.1M**

**TOTAL COMMUNITY INVESTMENT**

INCLUDING EMPLOYEE DONATIONS, GRANTS, CORP MATCH, IN-KIND VALUE

**67**

PLANTS  
GLOBALLY



**\$11.8B**

**NET SALES**

IN US DOLLARS

**\$484M**

INVESTED IN  
BUSINESSES  
GLOBALLY

**70%**

PERSONAL AND HOME  
CARE PRODUCTS  
MADE WITH ReAl<sup>®</sup> ALLOY



**73% RENEWABLE ELECTRICITY** COVERAGE